

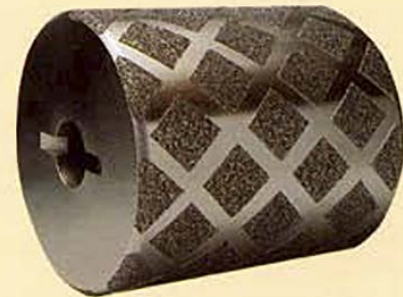
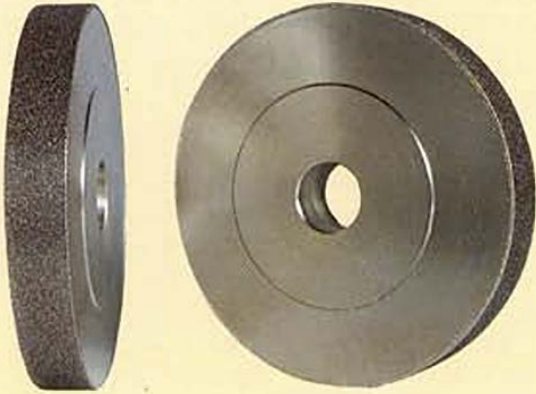


# DIAMOND PLATING AUSTRALIA.

ABN. 54 994 143 670

13 SHEARSON CRESCENT MENTONE 3194, VICTORIA AUSTRALIA

TELEPHONE: (03) 9584 5566 FAX: (03) 9583 9339



## DIAMOND or CBN (BORAZON) TOOLS

MANUFACTURED

## TO YOUR SPECIFICATIONS - IN ANY SIZE OR SHAPE

....TO SOLVE ALL THOSE IMPOSSIBLE TECHNICAL PROBLEMS....

....WHERE EVERYTHING ELSE FAILS....

....OR IS SIMPLY NOT GOOD ENOUGH....

# International standardization of grit sizes for diamond and cubic boron nitride

## Sieve Grain Designations

Diamond FEPA-Standard		Cubic Boron Nitride FEPA-Standard		US-Standard ASTM-E-11-70 Diamond and Cubic Boron Nitride		Nominal Mesh width n, ISO R 565 1972 µm
FINE	COARSE	FINE	COARSE	FINE	COARSE	
D 1181	D 1182	B 1181	B 1182	16/ 18	16/20	1180/1000
D 1001		B 1001		18/ 20		1000/ 850
D 851	D 852	B 851	B 852	20/ 25	20/30	850/710
D 711		B 711		25/ 30		710/600
D 601	D 602	B 601	B 602	30/ 35	30/40	600/500
D 501		B 501		35/ 40		500/425
D 426	D 427	B 426	B 427	40/ 45	40/50	425/355
D 356		B 356		45/ 50		355/300
D 301		B 301		50/ 60		300/250
D 251	D 252	B 251	B 252	60/ 70		250/212
D 213		B 213		70/ 80	212/180	
D 181		B 181		80/100		180/150
D 151		B 151		100/120		150/125
D 126		B 126		120/140		125/106
D 107		B 107		140/170		106/ 90
D 91		B 91		170/200		90/ 75
D 76		B 76		200/230		75/ 63
D 64		B 64		230/270		63/ 53
D 54		B 54		270/325		53/ 45
D 46		B 46		325/400		45/ 38



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